



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D4711-043
Job Sheet 180796



Part No: D4711-043

Job Qty: 12 ea

Part Name: Expandable Pin Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/16/18

Job Tracking No:

Due Date: 10/3/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV D IPP REV:B 12.10.16 AS PER DWG REV.A DD VERF:JFS IPP REV:C 16.01.05 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		10/3/18	0.00	0.00	Purchasing		OCT 03 2018
110	Packaging	12 pcs		10/3/18	0.00	0.00	Packaging2		OCT 03 2018
120	QC	12 pcs		10/3/18	0.00	0.00	QC6		OCT 03 2018
130	Packaging	12 pcs		10/3/18	0.00	0.00	Packaging3-2		OCT 05 2018
140	QC21-SA	12 Ea		10/3/18	0.00	0.00	QC21		OCT 05 2018

Part Op 100 - Issue P/O: 41131 Possible supplier: Mc Master Carr Supplier P/N: 97787A661
 Descriptions: 140 - Possible supplier: QRP INC Supplier P/N: 09094-QADPC416

SEP 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
09094-QADPC416	Expandable Pin Assembly D4711-043	12 pcs (1 ea)	100-Purchasing	5114802

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	09094-QADPC416	12	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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Plex 9/24/18 3:14 PM dart.lavoie.chantal

Container No: S115736



Part: D4711-043

Job No: 180796

Serial No/Batch: S115736

Revision:

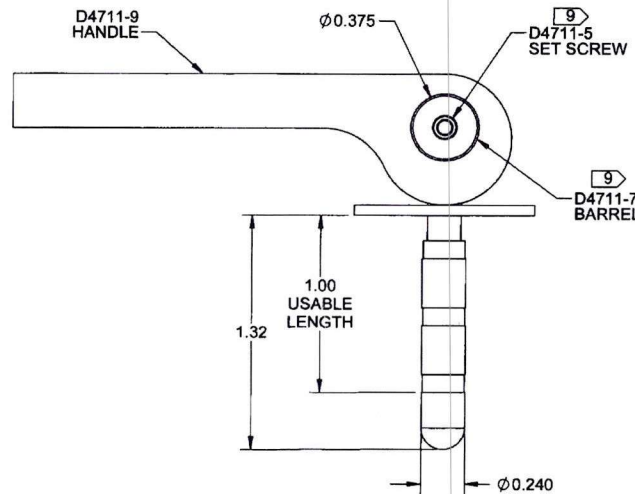
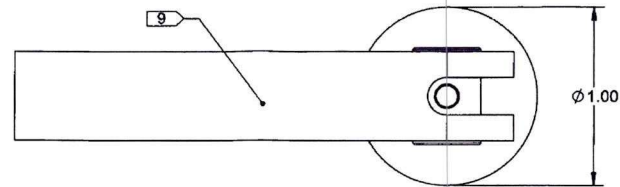
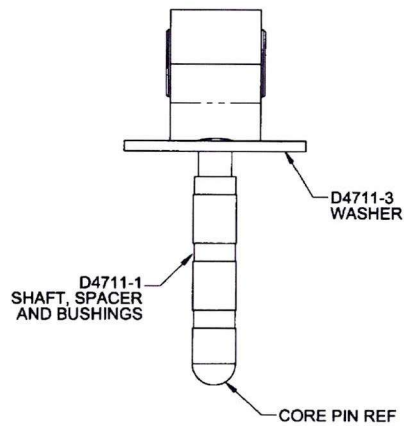
Inspector:

Exp Date:

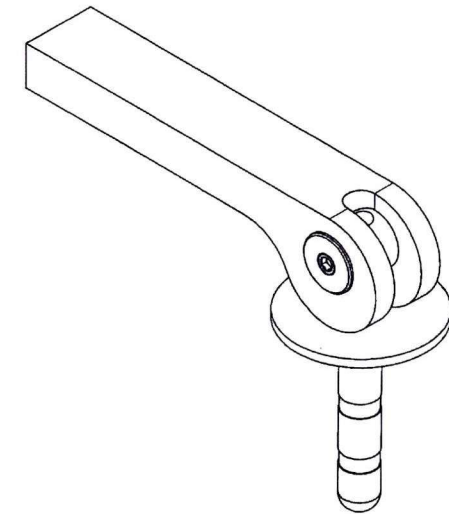
Instructions: Various STC's

Date: 10/03/18

SPECIFICATION CONTROL DRAWING



D4711-043 EXPANDABLE PIN ASSY



- NOTES:**
- 1) MATERIAL: CORE PIN, SPLIT RINGS AND BARREL: STAINLESS STEEL 17-4 PH CONDITION H900 PER AMS 5643 $\triangle D$
 - 2) FINISH: N/A
 - 3) TOLERANCES: N/A
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.17 lbs
 - 8) SUPPLIER: QRP INC, 2307 MERCANTILE DR. N.E., LELAND, NORTH CAROLINA, 28451. P/N: 09094-QADPC416 $\triangle D$
 - 9) HANDLE, BARREL AND SET SCREW TO BE DISCARDED AT NEXT HIGHER ASSEMBLY

RELEASED
2016-01-05

APPROVED

DESIGN	RP	DART AEROSPACE USA, INC.	
DRAWN	AJS	KENT, WA	
CHECKED	CP	DRAWING NO.	REV. D
MFG. APPR.	JLM	D4711	SHEET 2 OF 2
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	ADJUSTABLE DIAMETER PIN	NTS
DATE	15.07.22	COPYRIGHT © 2012 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	